Notorious EMG EGR4899

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Test plan results

| Test Name | Test ID | Specifications | Test Type | Results |
|--------------------------------|---------|--|-----------|------------------|
| Wire Length | T001 | S001 – Wire Length | Black Box | COMPLETE PASS |
| Sleeve Conductivity | T002 | S002 – Sleeve Conductivity | Black Box | COMPLETE PASS |
| Battery/Electrical Safety | T003 | S003 – Current Exposure S006 - Battery/Electrical Safety | White Box | COMPLETE PASS |
| Power Supply & Battery Life | T004 | R006 – Power Supply R007 – Battery Life | Black Box | PARTIAL PASS |
| Signal Conditioning | T005 | R003 – Signal Conditioning | White Box | PARTIAL PASS |

Test plan results

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|------------------------------------|---------|---|-----------|------------------|
| Data Rate | T006 | R009 – Data Rate | Black Box | FAIL |
| Data Calculation | T007 | L001 – Array Size L003 – Data Calculation | Black Box | COMPLETE PASS |
| Muscle Integration & Display | T008 | L002 – EMG Signal Display R001 - Integration | White Box | PARTIAL PASS |
| Data Acquisition | T009 | R002 – Data Acquisition | Black Box | COMPLETE PASS |
| Sampling Rate | T010 | R005 – Sampling Rate | Black Box | COMPLETE PASS |
| Data Storage | T011 | R008 – Data Storage | Black Box | FAIL |

Test plan results

| Test Name | Test ID | Specifications | Test Type | Results |
|------------------|---------|---|-----------|------------------|
| Ease of Use | T012 | CA001 - Arm Unit Weight CA003 - Size | Black Box | COMPLETE PASS |
| Weight | T013 | CA001 - Arm Unit Weight | Black Box | COMPLETE PASS |
| Size | T014 | CA003 - Size | Black Box | COMPLETE PASS |
| Water Resistance | T015 | D001 – Water Resistance | White Box | PARTIAL PASS |
| Strength | T016 | D002 - Strength | White Box | COMPLETE PASS |

| Specification Number | Specification | Status | Results |
|-------------------------|--------------------------------|--|---------|
| S001 | Wire Length | All wires are contained within the EMG wearable arm unit | MET |
| S002 | Sleeve Conductivity | Continuity between fabric electrodes and cable button snaps | MET |
| S003 | Current Exposure | 0.001 amps between electrodes and PCB inputs verifies no current back feed | MET |
| S004 | Ease-of-Use | No setup required – device is embedded on wearable sleeve | MET |
| S005 | FDA Marketing Clearance | Standards compliant with FDA 501(k) Review Process | MET |
| S006 | Battery & Electrical Safety | 0.001 amps between electrodes and PCB inputs verifies no current back feed | MET |

| Specification Number | Specification | Status | Results |
|-------------------------|------------------|--|------------------|
| CA001 | Arm Unit Weight | 0.4 pounds meets specification for EMG module | MET |
| CA002 | RTC Unit Weight | 0.6 pounds does not meet specification for RTC module | PARTIALLY MET |
| CA003 | Size | Meets 100x80x30 mm^3 specification | MET |
| D001 | Water Resistance | Ingress Protection meets 'solids' (IP5X) but does not meet 'liquids' protection (IPX6) | PARTIALLY MET |
| D002 | Strength | Structurally supportive and strong | MET |

| Specification Number | Specification | Status | Results |
|-------------------------|--------------------------------|--|------------------|
| R001 | Integration | EMG electrodes integrated with circuit | PARTIALLY MET |
| R002 | Data Acquisition | Circuit successfully receives data input from electrodes | MET |
| R003 | Signal Conditioning | Circuit successfully filters and amplifies EMG input | PARTIALLY MET |
| R004 | Data Processing & Reporting | TFT screen not functional for proper data reporting | PARTIALLY MET |
| R005 | Sampling Rate | Recorded frequency around 1.7 kHz, within range of 1 kHz – 2 kHz | MET |
| R006 | Power Supply | The system is designed with rechargeable lithium ion batteries | MET |
| R007 | Battery Life | Not all components fully integrated – battery life determined theoretically/mathematically | UNMET |

| Specification Number | Specification | Status | Results |
|-------------------------|--------------------|---|---------|
| R008 | Data Storage | SD card not functioning for data storage | UNMET |
| R009 | Data Rate | Failed to execute TeraTerm for test plan | UNMET |
| L001 | Array Size | Arrays continuously save data to be calculated without overflow | MET |
| L002 | EMG Signal Display | TFT screen not functional for proper data reporting | UNMET |
| L003 | Data Calculation | 11% difference between the MyoWare sensor and the SCU circuit | UNMET |

RTC Unit Weight Partially Met

- The reason this is partially met is because it does not weigh less than our objective set upon in our specifications (less than 0.6 lbs.)
- We could have met this specification with some mass reduction of the housing.

Water Resistance Partially Met

- Ingress Protection meets 'solids' (IP5X) but does not meet 'liquids' protection (IPX6)
- This specification (IPX6) is considered partially met because the LED holes and ON/OFF switches are not sufficiently protected against liquids
- A potential solution to this problem would be silicone, FLEX SEAL, or other similar waterproofing materials

Integration Partially Met

- EMG Electrodes are integrated with the MCU since the MCU reads in values that vary with the user's muscle activity
 - For this reason, Specification R001 is met
- TFT screen is coded to display muscle force values and graph, but integration with the MCU could not be accomplished due to uncertainty over connecting pins with the breakaway board
 - For this reason, Specification L002 is not met since verification cannot take place on the TFT screen

Battery Life Unmet

- R007 is unmet because theoretical calculations suggest that battery life is less than 4.4 hours due to extra power dissipation in voltage-regulating resistors used with the MCU and optoisolator
- Additional costs incurred would include only labor costs for full integration and further analysis of datasheets for the components that we are not familiar with

Signal Conditioning Partially Met

- The SCU successfully filters out noise and amplifies the final signal, but does not drop to 0 V when the user rests
- Noise is produced instead
- At this point in time, we believe there is too much gain in the circuit

Data Processing & Reporting Partially Met

- Fail to report maximum power values and muscle fatigue alerts due to nonfunctioning TFT screen
- Data is successfully processing and reporting to a putty terminal on a PC
- Data successfully received by transmitter and sent to receiver

Data Storage Fail

- + SD card module not integrated into RTC unit
- Backup plan to use PSoC 6 onboard memory unsuccessful
- Use of Putty data logging to save data on $\ensuremath{\text{PC}}$

Data Rate Fail

- Due to prioritizing troubleshooting the PCB and circuit design on a breadboard, time did not allow us to write and execute a test code to determine the data rate of the Bluetooth
- TeraTerm to connect to MCU to determine data rate
- Putty terminal to calculate throughput

EMG Signal Display Fail

- Use of TFT screen for compatibility with PSOC6
- Use of WinEm library to program TFT screen, different library from PSOC4
- Failed to configure and write to the proper GPIO pins to display EMG waveform on TFT screen

Data Calculation Fail

- Specification assumes the EMG signal read at 60mV
 Met if within 5% difference
- MyoWare Muscle reads a maximum voltage of $2.84~\mathrm{V}$
- Circuit reads an average maximum voltage of $2.54~\mathrm{V}$
- This yields 11% difference

QUESTIONS?